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MODULAR FLAKER
MF4
SERIES
Continuous Flow

ice making capacity

Daily Ice Capacity is directly related to condenser air inlet temperature, water temperature, and age of machine.

NOTE: To keep your SCOTSMAN MODULAR FLAKER performing at it's maximum capacity, it is necessary to perform periodic maintenance as outlined on page 16 of this manual.
## SPECIFICATIONS:

### MF4 SERIES

#### MECHANICAL
- **Compressor (Copelaweld)**: 3/4 H.P. (MF4AE), 3/4 H.P. (MF4WE)
- **Gear Drive Motor**: 1/4 H.P. (MF4AE), 1/4 H.P. (MF4WE)
- **Gear Drive Motor Output**: 12.2 RPM (MF4AE), 12.2 RPM (MF4WE)
- **Condenser**: Air Cooled (MF4AE), Water Cooled (MF4WE)
- **Refrigerant Control**: Capillary Tube (MF4AE), Capillary Tube (MF4WE)
- **Refrigerant Charge R-12**

#### ELECTRICAL
- **Basic Electricals**: 115/60/1 (MF4AE), 115/60/1 (MF4WE)
- **Minimum Wire Size**: 2w 12g (MF4AE), 2w 12g (MF4WE)
- **Total Amperage**: 14.8 (MF4AE), 13.6 (MF4WE)
- **Compressor Amperage**: 11.2 (MF4AE), 10.8 (MF4WE)
- **Gear Drive Motor Amperage**: 2.8 (MF4AE), 2.8 (MF4WE)
- **Condenser Fan Motor Amperage**: .8 (MF4AE)

#### WATER
- **Inlet Water Line (Freezer)**: 1/4" Flare (MF4AE), 1/4" Flare (MF4WE)
- **Inlet Water Line (Condenser)**: 3/8" NPT (MF4AE), 3/8" I.D. (MF4WE)
- **Drain Line — Water Cooled Condenser**

#### CABINET
- **Width**: 21" (MF4AE), 21" (MF4WE)
- **Depth**: 26" (MF4AE), 26" (MF4WE)
- **Height**: 24" (MF4AE), 24" (MF4WE)
- **Weight**: 208 lbs. (MF4AE), 196 lbs. (MF4WE)
- **Finish (P-Painted, SS-Stainless Steel)**: P/SS (MF4AE), P/SS (MF4WE)

---

Storage Bin: B500, B750, B1000, B1500, B200, B55

Stainless Steel Lined

NOTE: Requires additional installation space for air ventilation - 4" right & left side utility connections - 6" back side.
DESCRIPTION

SCOTSMAN Modular Flakers are designed for restaurants, super markets, soda fountains, hospitals, bakeries, fish markets, poultry stores, packing plants, etc. It is the finest Ice Maker on the market today. It will work 24 hours a day for you, or only as needed. It produces the highest quality ice available at any price.

SCOTSMAN Modular Flakers are easily installed requiring only standard water, drain and electrical connections.

ATTRACTIVE COMPACT CABINET. Sandlewood or stainless steel removable panels makes for easy access to mechanical parts.

SEALED REFRIGERATION SYSTEM. Provides quiet, efficient operation of the machine. Compressor motor is internally spring mounted for quiet operation. Compressor motor is covered by a full 5-Year Warranty.

HOW IT WORKS. An exclusive patented ice-making system, wherein water in the constant level float reservoir is fed to the bottom end of the freezing cylinder and turns to ice on the inside of this cylinder. Ice from the refrigerated walls of this cylinder is extruded past the ice breaker at the top of the cylinder through a side opening by means of a stainless steel auger driven by a gearmotor drive.

Model No. MF-4 is a continuous flow type machine, and is manually started by an OFF and ON switch located inside the cabinet. Since the MF-4 does not have its own attached bin, it is necessary to use an auxiliary bin such as the Model SB-500 SCOTSMAN Super Bin for ice storage. A bin thermostat is mounted in each continuous flow type machine for the purpose of mounting control bulb from machine to bin.

The MF Series Flakers are also designed for remote type installations, whereby, ice can be transported from the flaker via plastic tubing to a bin located several feet away. Refer to section “Flaked Ice Transport System” for installation requirements.
SCOTSMAN MODULAR FLAKERS
PREPARATION FOR INSTALLATION

1. Select unit location prior to hook up of water drain and electrical in accordance with local and national codes. Minimum room temperatures is 50° Fahrenheit, maximum room temperature 100° Fahrenheit. On air cooled models, select well ventilated location.

2. Install bin for use with modular flaker in its permanent location following instructions included with the storage bin.

3. Level bin with adjustable legs and wipe storage bin liner clean with damp cloth.

4. After uncrating modular flaker, remove front, side and top panels and inspect for any concealed damage. Notify carrier of any concealed damage claims.

5. Before placing flaker unit on bin, holes in rubber gasket on bin top must be cut to allow passage of ice discharge tube and bin thermostat control tube into bin. This can be done by using holes in bin top as a template.

6. Remove rubber grommets from miscellaneous parts package and insert into place. A good seal must be made between grommet and base panel and between grommet and inner bin. See page 11 cutaway drawing.

7. The flaker unit may now be placed on the bin. Insure that the holes in the base panel line up with the holes in the bin top.

8. Install ice discharge tube assembly, taped to freezer body, through large grommet in base & attach to spout using groove in spout casting as guide. See page 11.

9. Attach bulb holder to ice discharge tube grommet in direction shown on page 11. Route bin control tube through smaller grommet then insert tube into tube holder as shown.

10. Thru cabinet top, locate metal reservoir. Remove water reservoir cover and take out paper packing around float ball.

11. Check motor compressor hold down nuts to insure motor compressor rides snug on mounting pads.

12. Remove water strainer from envelope for installation in water supply line feeding unit.

13. Open electrical control box cover and check unit nameplate voltage against building source voltage and make sure they correspond. Caution - Improper voltage supplied to units will void your parts replacement program.

14. Locate and tear out registration card from front of owner's guide and fill out card completely including model and serial numbers as taken from aluminum plate found behind front service panel. Forward to Scotsman factory using self mailing card, for your personal registration certificate.

15. Call your local authorized Scotsman Service Agency for hook-up, start-up and check-out. He's listed under “Ice Making Machinery & Equipment” in your telephone book, yellow pages.
INSTALLATION
ELECTRICAL CONNECTIONS:
MF4AE-1A
115 Volts, 60 Cycle, 1 Phase
30 Amp. Circuit

10 Gauge wire should be used for electrical hook-up. All Scotsman Modular Flakers require a solid earth ground wire.

Be certain that the Super Flaker is on its own circuit and individually fused. The maximum allowable voltage variation should not exceed 10 per cent of the nameplate rating even under starting conditions. Low voltage can cause erratic operation and may be responsible for serious damage to the overload switch and motor windings.

All external wiring should conform to the National, State and local Electrical Code requirements. Usually an electrical permit and the services of a licensed electrician will be required.

ELECTRICAL INSTALLATION
MF4AE-1A

<table>
<thead>
<tr>
<th>Compressor</th>
<th>3/4 HP</th>
<th>Copelaweld: RSL2-0075-1AA218</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage</td>
<td>115</td>
<td>2 pole, 3500 RPM</td>
</tr>
<tr>
<td>Amp. rating F.L.A.</td>
<td>14.0</td>
<td></td>
</tr>
<tr>
<td>Cycle</td>
<td>60</td>
<td></td>
</tr>
<tr>
<td>Phase</td>
<td>Single</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Gear Drive Motor</th>
<th>1/4 HP</th>
<th>Queen Products</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage</td>
<td>115</td>
<td></td>
</tr>
<tr>
<td>Amp. Rating</td>
<td>4.6</td>
<td></td>
</tr>
<tr>
<td>Cycle</td>
<td>60</td>
<td></td>
</tr>
<tr>
<td>Phase</td>
<td>Single</td>
<td>Thermally Protected</td>
</tr>
</tbody>
</table>

WATER SUPPLY: The recommended water supply line is 1/4 inch O.D. copper tubing for the MF-4. Connect to cold water supply line with regular plumbing fittings, with a shut-off valve installed in an accessible place between supply line and machine. A water strainer must be installed with the unit and mounted with clean-out plug down. Locate the strainer next to the machine with the arrow in the direction of the flow. Most plumbing codes also call for double check valves in the supply water line, particularly for water-cooled models.

On air-cooled models the water supply line connects to the 1/4 inch flare fitting on the machine. On water-cooled models connections are made to a 3/8 inch male pipe nipple inside of the machine compartment. Incoming water goes through the water regulating valve first and then to the water-cooled condenser. Observe arrow on water regulating valve. Water supply must be installed to conform with local code. In some cases a licensed plumber and/ or a plumbing permit will be required.

NOTE: If water supply to unit is to be interrupted for any period of time, the unit must be switched off to prevent damage to freezer mechanism.

DRAIN: The recommended drain from the bin is 3/8 inch OD copper tubing. Must be run to an open trapped and vented drain. If drain is a long run, allow 1/4 inch pitch per foot. Drain must be installed to conform with local code. Run separate line for condenser discharge water on water-cooled models.
NOTE:
On Water Cooled Models.
Run Separate Line to Condenser

Open trapped or vented drain. Recommend 1/4 inch fall per foot of run on drain lines.

Maximum Ambient Air Temperature Recommended – 100°F Fahrenheit
Minimum Ambient Air Temperature Recommended – 50°F Fahrenheit

NOTE: Air temperature ranges above or below those listed may cause serious damage to the product.
STARTING THE MACHINE:
When the machine is placed and inspected as per instructions and all plumbing and electrical connections are completed and tested, turn on the water supply. Be sure the float cover is removed to check on the float operation and water level in the water reservoir. Be sure the water reservoir is filled before starting the machine. Water level should be 1/4 inch below the reservoir overflow.

When this is completed, turn on the manual switch located behind front panel of the cabinet and the machine is in automatic operation. In two to three minutes ice will start dropping off the worm shaft and out the ice chute. Let the machine operate for at least 30 minutes and check for any excess noise other than the normal compressor noise. Test the ice storage control bulb by holding a handful of ice around the bulb until the machine shuts off. One minute should be normal for the control to function. Within minutes after the ice is removed, the bulb will warm up and the machine will automatically start up. The control is factory set and should not be reset until this test is made. Normal setting of this control should be approximately 35 degrees cut-out and 45 degrees cut-in.

Check pressure settings at the time of start-up. On the water-cooled models set the head pressure at 135 PSI. On the air-cooled models the head pressure will vary between 130 and 145 PSI head pressure. The frost line should extend out of the accumulator if properly charged with refrigerant and suction pressure will range between 12 and 14 PSI with 50° F inlet water.

Check the hand reset low pressure control setting. This safety device should be set at approximately 5 PSI below normal operating suction pressure and should cut off in case of interruption in water supply, shortage of refrigerant, low ambient or any other cause of abnormally low suction pressure.

REFRIGERANT CHARGE:
The below refrigerant charge is approximate. When charging, set at 135 PSI head pressure and charge so that the frost line extends out of the evaporator and into the accumulator after fifteen minutes of operation.

<table>
<thead>
<tr>
<th>Model</th>
<th>Refrigerant Charge</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air-Cooled</td>
<td>26 oz. R-12</td>
</tr>
<tr>
<td>Water Cooled</td>
<td>23 oz. R-12</td>
</tr>
</tbody>
</table>

FINAL CHECK LIST

1. Is the unit level? (IMPORTANT)
2. Have all electrical and piping connections been made?
3. Has the voltage been tested and checked against the nameplate rating?
4. Is the water supply valve open and the electric power on?
5. Is the water reservoir filled and shut off? All packing removed?
6. Have unit and bin been wiped clean?
7. Has owner been given this Operating Instruction Booklet, and has he been instructed on how to operate the machine?
8. Have all installation and registration cards been filled out and mailed to the factory?
9. Check all refrigerant and conduit lines to guard against vibration and possible failure.
10. Installed in a well ventilated room where ambient temperatures do not fall below 50° Fahrenheit.
11. Is unit installed with a minimum 4” air space around sides and back?

WARNING: THIS MACHINE MUST NOT BE ALLOWED TO OPERATE WHEN THE WATER SUPPLY IS SHUT OFF, OR AT BELOW RECOMMENDED WATER PRESSURE. TURN MASTER SWITCH TO “OFF” POSITION WHEN WATER SUPPLY IS OFF, OR WHEN WATER PRESSURE IS BELOW RECOMMENDED OPERATING PRESSURE.
REFRIGERATION CYCLE
WIRING DIAGRAM

Air Cooled

115/60/1

ALL CONTROLS SHOWN IN
NORMAL ICE MAKING MODE

COMPRESSOR

COMPRESSOR
TERMINAL BOX

FUSER

PROTECTOR

RELAY

START
CAPACITOR

AUGER DRIVE

MOT

FAN

FAN

RESISTOR

PRESSURE
CONTROL

PRESSURE
CONTROL

CONTROL BOX

THIS UNIT MUST BE GROUNDED

20 AMP FUSE
MAX

115/60/1

MASTER SWITCH

SPOUT SWITCH

BIN THERMOSTAT

LO PRESSURE CONTROL

HI PRESSURE CONTROL

FAN RESISTOR

FAN

COMPSRESSOR

MOT

AUGER DRIVE

CONT.

CONTACO

COIL
WIRING DIAGRAM
Water Cooled
115/60/1

ALL CONTROLS SHOWN IN
NORMAL ICE MAKING MODE

START CAPACITOR

FUSE

COMPRESSOR TERMINAL BOX

PROTECTOR

RELAY

AUTER DRIVE

SPOUT SWITCH

CONTACCTOR

THERMO BIN

SWITCH MASTER

CONTROL BOX

THIS UNIT MUST BE GROUNDED

115/60/1

MASTER SWITCH

SPOUT SWITCH

BIN THERMOSTAT

LO PRESSURE CONTROL

HI PRESSURE CONTROL

AUTER DRIVE

COMPRESSOR
### SERVICE ANALYSIS

<table>
<thead>
<tr>
<th>SYMPTOM</th>
<th>POSSIBLE CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit will not run</td>
<td>Blown Fuse</td>
<td>Replace fuse and check for cause of blown fuse.</td>
</tr>
<tr>
<td></td>
<td>Thermostat set too high</td>
<td>Adjust thermostat. 35° cut-out and 45° cut-in.</td>
</tr>
<tr>
<td></td>
<td>Loose electrical connection</td>
<td>Check wiring.</td>
</tr>
<tr>
<td></td>
<td>Switch in OFF position</td>
<td>Turn switch to ON.</td>
</tr>
<tr>
<td></td>
<td>Inoperative master switch</td>
<td>Replace switch.</td>
</tr>
<tr>
<td>Compressor cycles intermittently</td>
<td>Low voltage</td>
<td>Check for overloading.</td>
</tr>
<tr>
<td></td>
<td>Dirty Condenser</td>
<td>Clean.</td>
</tr>
<tr>
<td></td>
<td>Air circulation blocked</td>
<td>Move unit to correct</td>
</tr>
<tr>
<td></td>
<td>Inoperative condenser motor</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td>Non-condensable gases in system</td>
<td>Purge off.</td>
</tr>
<tr>
<td>Making wet ice</td>
<td>Surrounding air temperature</td>
<td>Correct or move unit to cooler location.</td>
</tr>
<tr>
<td></td>
<td>Under or over-charge of refrigerant</td>
<td>Recharge with the proper amount.</td>
</tr>
<tr>
<td></td>
<td>High water level in water reservoir</td>
<td>Lower to 1/4 inch below overflow pipe.</td>
</tr>
<tr>
<td></td>
<td>Faulty compressor</td>
<td>Repair or replace.</td>
</tr>
<tr>
<td>Low ice production</td>
<td>Loss of refrigerant, under or over-charge of refrigerant.</td>
<td>Check and recharge with proper amount of refrigerant.</td>
</tr>
<tr>
<td></td>
<td>Dirty or plugged condenser</td>
<td>Clean condenser</td>
</tr>
<tr>
<td></td>
<td>Low water level in water reservoir</td>
<td>Adjust to 1/4 inch below overflow pipe.</td>
</tr>
<tr>
<td></td>
<td>Partial restriction in capillary tube or drier</td>
<td>Moisture in system. Overcharge of oil in System. Remove charge and drier.</td>
</tr>
<tr>
<td></td>
<td>Inlet water strainer partially plugged.</td>
<td>Replace and recharge system.</td>
</tr>
<tr>
<td></td>
<td>Corroded or stained worm shaft due to water condition.</td>
<td>Remove screen and clean.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Remove worm shaft and clean.</td>
</tr>
<tr>
<td>Machine runs but makes no ice</td>
<td>Loss or under-charge of refrigerant</td>
<td>Check for leaks and recharge</td>
</tr>
<tr>
<td></td>
<td>Drive gearmotor or drive coupling stripped.</td>
<td>Check. Repair and/or replace.</td>
</tr>
<tr>
<td></td>
<td>Water not entering freezing chamber</td>
<td>Plugged strainer or supply line. Check and clean. Air lock in gravity feed line. Check and remove air lock.</td>
</tr>
<tr>
<td></td>
<td>Moisture in system</td>
<td>Check and remove charge and drier. Replace seal</td>
</tr>
<tr>
<td></td>
<td>Water seal leaking</td>
<td>Replace seal</td>
</tr>
<tr>
<td></td>
<td>Water supply to unit off</td>
<td>Restore water supply to icemaker.</td>
</tr>
<tr>
<td>SYMPTOM</td>
<td>POSSIBLE CAUSE</td>
<td>CORRECTION</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>---------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Water Leaks</td>
<td>Defective water seal</td>
<td>Replace</td>
</tr>
<tr>
<td></td>
<td>Gravity feed line leaking</td>
<td>Check hose clamps</td>
</tr>
<tr>
<td></td>
<td>“O” ring in spout casting leaking.</td>
<td>Remove spout casting and install new “O” ring.</td>
</tr>
<tr>
<td></td>
<td>Storage bin drain &amp; connecting fittings leaking.</td>
<td>Check and repair.</td>
</tr>
<tr>
<td></td>
<td>Water level in reservoir too high</td>
<td>Adjust to 1/4 inch below overflow pipe</td>
</tr>
<tr>
<td>Excessive noise or chattering</td>
<td>Mineral or scale deposit on auger and inner freezing chamber walls.</td>
<td>Remove and manually polish auger, polish inner chamber walls of freezer barrel.</td>
</tr>
<tr>
<td></td>
<td>Low suction</td>
<td>For lighter concentrations use Scotsman Ice Machine Cleaner periodically.</td>
</tr>
<tr>
<td></td>
<td>Intermittent water supply</td>
<td>Add gas to raise suction pressure.</td>
</tr>
<tr>
<td></td>
<td>Water level in reservoir too low.</td>
<td>Check &amp; clean water strainer. Check gravity feed line for air lock.</td>
</tr>
<tr>
<td></td>
<td>Gearmotor loose on frame</td>
<td>Remove air lock</td>
</tr>
<tr>
<td></td>
<td>Gearmotor end-play or worn bearings.</td>
<td>Adjust to 1/4 inch below overflow pipe.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Tighten</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Repair or replace.</td>
</tr>
<tr>
<td>Machine continues to run with full storage bin</td>
<td>Storage bin thermostat not properly set.</td>
<td>Reset or replace.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>35° cut-out, 45° cut-in.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check operation with handful of ice.</td>
</tr>
<tr>
<td>Gearmotor noise</td>
<td>Low on oil</td>
<td>Remove case cover to check for proper oil level. Top of gears should be covered.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Use Sun Oil Co. Prestige 50 EP.</td>
</tr>
</tbody>
</table>
MAINTENANCE INSTRUCTIONS – FLAKERS

THE FOLLOWING MAINTENANCE SHOULD BE SCHEDULED THREE TIMES PER YEAR ON ALL SCOTSMAN FLAKERS. CALL YOUR AUTHORIZED SCOTSMAN SERVICE DEPARTMENT.

1. Check and clean water strainers and float valve. Depress float valve to insure full stream of water.
2. Check water level and machine level, keep water level below overflow, but as high as possible and still not run out of spout opening with machine off. Water droplets come out of spout with ice at all times. Adjust as required.
3. Clean reservoir and interior of freezer using SCOTSMAN Ice Machine Cleaner. If machine has been cleaned regularly and no problems such as dry ice or chatter are noticed, clean as per the following instructions:
   a. Set main switch to OFF.
   b. Remove all ice from storage bin.
   c. Turn off water supply or block float. Drain reservoir by disconnecting tube between reservoir and freezer. After draining, reconnect tubing.
   d. Set main switch to ON and pour cleaning solution into reservoir. Do not fill above overflow tube. Use 6 oz. of Scotsman cleaner and 1-1/2 qts. hot water.
   e. Continue to make ice on solution until the solution is used up and reservoir is empty.
   f. Set main switch to OFF Remove overflow tube, wash and rinse reservoir, replace overflow tube, turn water on or remove float block.
   g. Turn MAIN SWITCH to ON. Let unit run for at least (15) minutes to flush out any cleaning fluid. Check ice for acid taste — run until ice tastes sweet.
   h. Turn MAIN SWITCH to OFF. Add hot water to ice bin, using the melt water, thoroughly wash and rinse all surfaces within the storage bin.
   i. Turn MAIN SWITCH to ON. Replace Service Door. Unit is ready for normal operation.

NOTE: Cleaning requirements vary according to local water conditions. Visual inspection of the auger before and after cleaning will indicate best procedure to be followed in local areas.
4. Check high and low side pressures. On air-cooled models head pressures range between 130 and 145 PSI. Suction pressure should be above 12 PSI and will range up to 15 PSI depending upon water and ambient temperatures.
5. Check gear motor operation. Normal running temperatures are in the area of 160°F Fahrenheit, which is hot to the touch.
6. Check top bearing of freezing tube. Remove retainer ring around edge of stamped brass cap. If moisture is around bearing, wipe up and remove grease. Add new grease. Use Beacon No. 325. Replace cap and retainer ring.
8. Oil condenser fan motor when possible.
9. Check for refrigerant leaks and proper frost line. Should frost out of accumulator at least one-half way to compressor, and in some areas back to service valve.
10. Check for water leaks. Tighten drain line connections. Run water down bin drain line to make sure it is open.
11. Check quality of ice. Ice should be wet when formed, but will cure rapidly to normal hardness in bin.
12. Check thermostat and *pressure plate cut off in spout. Micro switch cuts off only compressor. Bin thermostat should be set at 10° differential 35° cut out, 45° cut in.

* Safety pressure switch not incorporated on all models.
FREEZER GEAR MOTOR

Model MF4 is equipped with a 1/4 horsepower direct drive gearmotor. A speed sensing switch mounted on top of the motor of the gear unit will open and stop the compressor when the RPM of the gearmotor is less than 900. At 1200 RPM it will close, starting the compressor.

In an actual operation any condition that may cause excessively hard ice and overloads within the freezer assembly such as water interruptions, cold ambients, etc. is transmitted to the gearmotor reducing it’s speed. When gearmotor slows down to approximately 900 RPM the speed sensing switch opens the electrical circuit to the compressor. The compressor stops and no more ice is produced. Meanwhile the gearmotor continues to run, clearing the overload condition and gradually resumes full speed. At 1200 RPM gearmotor speed sensing switch closes compressor circuit causing the normal icemaking process to begin once more.

Any freeze up possibility is thereby automatically cleared out by the gearmotor.

TO REPLACE:
1. Remove top, front and side panels.
2. Shut off water supply and electrical power to unit.
3. Remove the electrical leads from the motor to the control box.
4. Remove slip nut attaching ice discharge tube to freezer spout casting.
5. Next remove 3 bolts securing base adapter to gearmotor cover and the 4 bolts holding the gearmotor bracket to the cabinet base.
6. Lift freezer and adapter assembly off gearmotor and pull gearmotor and mounting bracket out of cabinet.

FREEZER ASSEMBLY

TO REPLACE:
1. To remove freezer first remove cabinet top, front and side panels.
2. Shut off water supply and disconnect electrical power to unit.
3. Drain reservoir and freezer of water by removing tygon tubing entering base of freezer.
4. Remove slip nut attaching ice discharge tube to freezer spout casting.
5. Purge off refrigerant and unsweat suction line. Disconnect capillary line at drier. Cap off all lines so no moisture can enter system.
6. Remove the 3 bolts securing freezer base adapter to top of gear motor cover.
7. Freezer assembly now can be lifted off gear motor and out of cabinet.
8. To re-install reverse procedure. Refer to section “Specifications” for proper refrigerant charge and to page 8 for Head and Back pressure settings.

FREEZER WORM SHAFT (AUGER)

TO REPLACE:
1. Disconnect electrical supply and shut off water to unit.
2. Remove top and front panel of cabinet.
3. Drain reservoir and freezer of water by removing tygon tubing entering base of freezer.
4. Next remove slip nut attaching ice discharge tube to freezer spout casting and insulation covering top of freezer chamber.
5. Remove the 2 bolts attaching the freezer spout casting to the spout bracket and remove spout casting. Also remove bracket by removing the stainless steel screw which secures the bracket to the freezer chamber.
6. By lifting up on the freezer cap pull ring, the complete worm shaft and bearing retainer can be removed from freezer chamber. NOTE: Top half of water seal is attached to the lower end of the worm shaft.
FREEZER ASSEMBLY TOP BEARING

TO REPLACE:
1. Follow steps 1 thru 6, freezer worm shaft removal.
2. To remove bearing and retainer from worm shaft, first remove retaining ring in top of bearing retainer.
3. Remove freezer cap and pull ring from bearing retainer.
4. Unscrew cap screw holding shaft to inner race of bearing and pull worm shaft free from bearing and retainer.
5. When replacing with a new bearing add new grease (Beacon No. 325) to top of bearing.

FREEZER ASSEMBLY BOTTOM BEARING AND WATER SEAL

TO REPLACE:
1. To replace, follow steps 1 through 6 under Worm Shaft Removal.
2. Remove 3 bolts holding freezer to mounting adapter.
3. Lift freezer off adapter just high enough to allow bottom bearing and bottom half of water seal to be removed from bottom of freezer tube.
4. Lightly grease bottom half of new water seal and insert face up approximately 1/2” in bottom of freezer tube.
5. Insert bottom bearing in bottom of freezer tube, force approximately 1/8” past bottom tube end. This will allow the positioning ring on adaptor to properly position freezer tube when tightening up the three mounting bolts.
6. After securing mounting bolts, put new top half of water seal on worm shaft the same way as the old seal was removed. When reassembling, put a small amount of Vaseline on shaft end. This will allow shaft to slide smoothly through rubber bottom half of water seal without tearing it.
7. Carefully insert worm shaft assembly in freezer tube and into spline coupling on bottom.
8. Replace spout casting, screws, insulation pieces and unit is ready to resume operation.

BIN THERMOSTAT:

Thermostat control body is located in electrical control box. The thermostat sensing tube is threaded into the ice storage bin where it automatically stops the icemaker when ice bin fills to sensing tube level and restarts icemaker when ice is removed. Factory settings are 35° cut out, 45° cut in.

Altitude correction begins at 2,000 feet, cut in and cut out screws should be adjusted equally, not more than 1/4 turn at a time.

IMPORTANT – Refer to page 11 for proper location of bin control capillary.

TO REPLACE:
1. Disconnect electrical supply.
2. Remove bin thermostat capillary tube from bin location.
3. Remove front panel and control box cover.
4. Disconnect two spade type electrical leads.
5. Loosen two screws in control mounting bracket.
6. Replace with new control and reassemble in reverse of above.
7. CAUTION: Always check new control power element charge before installation to assure receiving an operative control. A handful of ice on bulb will register on audible ‘click’ at cut off.

CONTACTOR

The electrical contactor is used to carry the compressor line current. It is wired so that any of the controls in the pilot circuit such as the bin thermostat, low and high pressure controls, etc. will cause the contactor holding coil to be de-energized when the control contact open, thereby, breaking the circuit to the compressor through the contactor points.
HEAD PRESSURE CONTROL (WATER COOLED MODELS)

The head pressure safety control is factory preset at 190 lb. PSIG. This is a manual reset control with an adjustment screw for raising or lowering the cut out pressure. The control is placed in the system as a safety precaution, to terminate power to the unit should loss of water occur to the water cooled condenser.

HEAD PRESSURE CONTROL (AIR COOLED MODELS)

A reverse acting high pressure control is used and connected electrically to the fan motor. As the head pressure drops below the cut-out setting, the control opens allowing the current to pass entirely through a resistor in the line feeding the fan motor. This slows the shaded pole motor down to approximately 1/4 speed thus increasing the head pressure. When the control cuts in the full voltage again flows directly to the fan motor allowing it to operate at full speed. This feature protects unit against low ambient conditions. Cut out and cut in pressures are normally set at 130 lb. and 145 lb.

LOW PRESSURE CONTROL

Control is located in the control box. Factory settings cut-out at 5 PSI. Safety device to cutoff machine and keep it off in case of water supply failure, loss of refrigerant, low ambient temperature or other causes of low pressure. This is a manual reset control.

WATER REGULATING VALVE (Water Cooled Models Only)

The Water Regulating Valve is designed to maintain a constant head pressure by regulating the amount of incoming water flow through the water cooled condenser. This valve is operated by high side pressure and may be adjusted by the adjusting screw on top of the valve to raise or lower the operating head pressure.

TO REPLACE:
1. Shut off water supply to machine and disconnect electrical power.
2. Disconnect old valve from water supply line and install new valve.
   NOTE: Be sure arrow on side of valve points in direction of water flow.
3. Purge off refrigerant and disconnect valve capillary line from high side fitting and immediately attach capillary from new valve.
4. Recharge system. Refer to page 8 for proper refrigerant charge and head and back pressure settings.

WATER RESERVOIR

A water level is maintained in the water reservoir by a float operated valve. Water is piped from the water reservoir to the freezing chamber by a gravity feed line maintaining an equal water level.

The water reservoir is equipped with a 2 inch air gap to prevent back siphoning and meet all health codes.

The water level in the water reservoir is adjusted by bending float arm. The water level should be set 1/4 inch below the overflow standpipe.

A water strainer must be installed in the supply line. Use strainer sent with machine.

TO REPLACE:
1. Remove cabinet top and side panel.
2. Turn off water supply and drain reservoir.
3. Remove 1/4 inch inlet water line.
4. Remove plastic feed line to freezer.
5. Remove two screws holding reservoir bracket to wall.
6. Lift out reservoir.
    - Follow the reverse procedure.
<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>18-2400-01</td>
<td>Compressor</td>
</tr>
<tr>
<td>2.</td>
<td>A20578-1</td>
<td>Adapter</td>
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<tr>
<td>3.</td>
<td>16-0563-00</td>
<td>Brass Cap</td>
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<tr>
<td>4.</td>
<td>16-0560-00</td>
<td>Valve Core</td>
</tr>
<tr>
<td>5.</td>
<td>18-0559-01</td>
<td>Fan Motor</td>
</tr>
<tr>
<td>6.</td>
<td>18-0388-00</td>
<td>Fan Motor Mount</td>
</tr>
<tr>
<td>7.</td>
<td>18-0625-00</td>
<td>Fan Blade &amp; Nut</td>
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<td>8.</td>
<td>2-0544-00</td>
<td>Drier</td>
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<td>9.</td>
<td>18-0396-01</td>
<td>Condenser</td>
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<td>10.</td>
<td>A23825-001</td>
<td>Shroud</td>
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<tr>
<td>11.</td>
<td>A23543-001</td>
<td>Freezer Assy.</td>
</tr>
<tr>
<td>12.</td>
<td>A21290-000</td>
<td>Drip Pan Assy.</td>
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<tr>
<td>13.</td>
<td>13-0704-00</td>
<td>Gasket</td>
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<tr>
<td>14.</td>
<td>A21002-021</td>
<td>Tubing</td>
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<tr>
<td>15.</td>
<td>02-0534-00</td>
<td>Clamp</td>
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<tr>
<td>16.</td>
<td>A23410-003</td>
<td>Reservoir Assy.</td>
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<tr>
<td>17.</td>
<td>A16012-000</td>
<td>Reservoir Cover</td>
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<tr>
<td>18.</td>
<td>03-1394-00</td>
<td>Nut</td>
</tr>
<tr>
<td>19.</td>
<td>03-1409-04</td>
<td>Washer</td>
</tr>
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</table>
ITEM | PART NO. | DESCRIPTION
---|---|---
1. | 18-2400-01 | Compressor
2. | A20578-007 | Adapter
3. | 16-652-1 | Adapter
4. | 16-0563-00 | Brass Cap
5. | 16-0560-00 | Valve Core
6. | 02-0544-00 | Drier
7. | 18-3305-01 | Condenser
8. | A23543-001 | Freezer Assembly
9. | A21290-00 | Drip Pan Assembly
10. | 13-0704-00 | Gasket
11. | A21002-021 | Tubing
12. | 02-0534-00 | Clamp
13. | A23410-003 | Reservoir Assy.
14. | A16012-000 | Reservoir Cover
15. | A21605-003 | Water Regulating Valve
16. | 3-1394-00 | Nut
17. | 3-1409-04 | Washer
ITEM NO. | PART NO. | DESCRIPTION
--- | --- | ---
1. | A-8582 | Cap Hook
2. | A-8581 | Cap
3. | 3-1405-36 | Screw
4. | A-6273 | Washer
5. | 3-712 | Retaining Ring
6. | 2-646 | Bearing
7. | 13-617-20 | "O" Ring (Retainer to Cap)
8. | A-23465-1 | Bearing Retainer
9. | 13-617-40 | "O" Ring (Retainer to Freezer)
10. | 13-617-15 | "O" Ring (Retainer to Auger)
11. | 2-2047-1 | Auger
12. | A-23554-1 | Spout/Breaker
13. | 2-1437 | Gasket
14. | A-23515-1 | Spout Bracket
15. | 3-1506-1 | Screw
16. | 3-1409-14 | Washer
18. | 2-929 | Water Seal
19. | 2-619 | Lower Bearing
20. | A-10591 | Bearing Retainer
21. | 2-1629 | Base Adapter
22. | 3-1408-3 | Washer (4)
23. | 3-1405-41 | Screw (4)
25. | 13-704 | Gasket
26. | 15-573-1 | Coupling
27. | 3-1403-69 | Screw (2)
28. | 3-1417-7 | Washer (2)
29. | 2-2050-2 | Disch. Tube
30. | A-24335-1 | Slip Nut
31. | 13-617-39 | "O" Ring
32. | A-24341-2 | Tube Cover

* A-23543-1 Freezer Assy. Complete (Less items 24, 25, 26, 29, 30, 31, & 32)
GEAR MOTOR ASSEMBLY
1/4 HP
OUTPUT SHAFT TURNS
AT 12 RPM

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<tr>
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<th>PART NO.</th>
<th>DESCRIPTION</th>
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<td>1.</td>
<td>12-1741-01</td>
<td>Drive Motor 115/60/1</td>
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<tr>
<td>2.</td>
<td>03-1426-00</td>
<td>Spring Washer</td>
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<td>3.</td>
<td>13-0709-02</td>
<td>Water Shed</td>
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<td>4.</td>
<td>02-1607-00</td>
<td>Oil Seal</td>
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<td>5.</td>
<td>03-1251-01</td>
<td>Screws (6 Req’d)</td>
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<td>6.</td>
<td>02-1606-00</td>
<td>Oil Seal</td>
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<td>7.</td>
<td>A22200-000</td>
<td>Gear Case Cover Assembly</td>
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<td>8.</td>
<td>02-1681-00</td>
<td>Thrust Race</td>
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<td>9.</td>
<td>03-1363-00</td>
<td>Retaining Ring</td>
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<td>02-1652-00</td>
<td>Output Shaft</td>
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<td>11.</td>
<td>03-1364-00</td>
<td>Key</td>
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<td>02-1653-00</td>
<td>Output Gear</td>
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<td>02-1681-00</td>
<td>Thrust Race</td>
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<td>14.</td>
<td>02-1680-00</td>
<td>Bearing</td>
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<td>15.</td>
<td>02-1679-00</td>
<td>Thrust Race</td>
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<td>16.</td>
<td>03-1408-24</td>
<td>Washer (6 Req’d)</td>
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<td>17.</td>
<td>02-2071-00</td>
<td>Second Gear and Third Pinion Assy.</td>
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<tr>
<td>18.</td>
<td>02-2072-00</td>
<td>First Gear and Second Pinion Assy.</td>
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<td>19.</td>
<td>13-0617-38</td>
<td>&quot;O&quot; Ring</td>
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<td>20.</td>
<td>A22199-000</td>
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<td>A24317-21</td>
<td>Gear Motor Complete 115/60/1</td>
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</table>
MOTOR COMPRESSOR
Air and Water
115/60/1  3500 RPM

ITEM    PART NO.    DESCRIPTION
1. 18-2400-1    Compressor
2. 18-2410    Relay
3. 18-2400-25    Overload
4. 18-2420    Capacitor
5. 18-2201-30    Rotolock Suction Valve
6. 18-2300-29    Valve Seal
7. 18-2200-28    Grommet
8. 18-2200-27    Sleeve
9. 3-1405-40    Screw
10. 3-1417-12    Washer
11. 3-1408-25    Washer
CONTROL BOX ASSEMBLY

ITEM PART NO. DESCRIPTION
1. 11-354 Bin Control
2. 12-820-1 Contactor
3. 13-557 Grommet (3)
4. 12-426-1 Switch
5. 11-358 Lo Pressure Control
6. 11-386-1 Hi Pressure Control (Air Cooled Only)
   11-388-1 Hi Pressure Control (Water Cooled Only)
7. 12-474-1 Resistor (Air Cooled Only)
8. A14384 Cover (Air Cooled)
# Reservoir Assembly

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Part No.</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>A-16012</td>
<td>Reservoir Cover</td>
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<tr>
<td>2</td>
<td>2-1259</td>
<td>Valve Pin</td>
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<td>3</td>
<td>2-1320</td>
<td>Deflector</td>
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<td>4</td>
<td>S-8770</td>
<td>Inlet Valve</td>
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<tr>
<td>5</td>
<td>3-1001</td>
<td>Rivet</td>
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<td>6</td>
<td>A-5777</td>
<td>Valve Seat Holder</td>
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<td>7</td>
<td>S-6947</td>
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<td>3-1394</td>
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<td>A-12869</td>
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<td>S-6715</td>
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<td>A-12067</td>
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<td>A-18418-1</td>
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<td>A-23532-1</td>
<td>Complete-less cover</td>
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</tbody>
</table>
CABINET PARTS

ITEM NO. | DESCRIPTION                  | ENAMEL        | STAINLESS STEEL
---       |------------------------------|---------------|-------------------
1.       | Panel Top                    | A24026-001    | A24026-002        
2.       | Cabinet Frame                | A23358-001    | A23358-001        
3.       | Panel, Right Side            | A23360-001    | A23360-002        
4.       | Panel, Front                 | A23362-001    | A23362-002        
5.       | Panel, Left Side             | A23360-001    | A23360-002        
6.       | Panel, Rear                  | A23370-001    | A23370-002        
*       | Mounting Screws              | 03-1419-09    | 03-1419-09        
*       | Speed Nut                    | 03-1507-00    | 03-1507-00        
*       | Aerosol Paint                | 10-0314-01    |                   
(Micromatte)
FLAKED ICE TRANSPORT SYSTEM INSTALLATION INSTRUCTIONS

Kit No. KTMF-1 – 115 V. Application
Kit No. KTMF-2 – 230 V. Application

DIAGRAM ‘A’

1. Attach ice discharge tube from ice transport kit to freezer spout. Route thru knock out in top panel of the flaker unit.

2. Attach ice discharge tube supplied with the flaker unit to threaded end of ice discharge tube installed above. This tube can be rotated in any direction to suit the specific application.

3. Ice Tube Recommendations:
   A. Ice Tube in 1” nominal size rigid P.V.C. Schedule 40 pipe. This may be purchased at any plumbing supply house.
   B. To make 90° or 45° changes of direction in ice tube use 90° elbow, Queen Products Part No. 02.2102-01. For 45° elbow cut above 90° elbow in two pieces.
   C. To make ice tube connections at ends of straight lengths or at ends of elbows use pipe union, Queen Products Part No. A24563-001. Use cement for P.V.C. pipe and fittings to glue union halves to ends of ice tube.
   D. Caution!! Inside diameter of assembled connections must be clear of any obstructions or burrs. Otherwise ice will not flow through tube!
   E. Maximum length of ice tube permitted is 10 ft. Maximum number of 90° elbows permitted is (3) three.
   F. Insulation for ice tube may be purchased from Queen Products Part No. 13.0279-00. Insulation may also be purchased from plumbing or refrigeration supply houses. Sample material is from:
      Rubatex Corporation
      Bedford, Virginia
      Sponge tubing 1-1/4” I.D. x 1/4” Wall
      Rubatex No. R-180-V
   G. Connection of ice tube to ice discharge tube to be made by swaging end of ice tube using hot air gun or hot water and secured with worm drive clamp as shown. Swage must be at least 1 inch long!
   H. For any deviation from these recommendations consult Queen Products Service Department before installation of KTMF Kit.

DIAGRAM ‘B’

1. Fasten transformer box to rear panel of flaker unit as shown.
2. Fasten remote bin thermostat control box near ice storage area.
3. The two leads between remote bin thermostat control & transformer box to be 16 AWG, stranded, 1/32 insulation. This is a 24 VAC low voltage circuit and may be routed along ice transport tube.
4. Route wires provided with transformer box thru rear panel & to the main control box on flaker unit.
5. Lead from gear motor to be disconnected from pressure control terminal & joined with blue wire from transformer box by use of a wire nut.
6. Attach black wire from transformer box to vacated terminal on pressure control.
7. Attach white wire from transformer box to neutral side of power supply or on line opposite side of master switch for 230 volt applications.
DIAGRAM "A"

1. ICE DISCHARGE TUBE SUPPLIED WITH ICE TRANSFER PORT KIT

2. ICE DISCHARGE TUBE SUPPLIED WITH FLAKER UNIT

3. GROMMET FOR KNOCK OUT

WORM DRIVE CLAMP

ICE TUBE

FLAKER UNIT CABINET TOP

SPOUT

FREEZER
DIAGRAM "B"

MAIN POWER SUPPLY

MASTER SWITCH REF.

FLAKER UNIT CABINET REAR

TRANSFORMER BOX

REMOTE BIN THERMOSTAT CONTROL BOX

"ICE STORAGE AREA"