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All specifications within this manual are subject to change without notice.
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SCOTSMAN®
SUPER CUBER
SM-205 SERIES

ICE MAKING CAPACITY:

Air Cooled Models

<table>
<thead>
<tr>
<th>AMBIENT TEMP. (°F)</th>
<th>POUNDS OF ICE PER 24 HRS.</th>
</tr>
</thead>
<tbody>
<tr>
<td>50°</td>
<td>280</td>
</tr>
<tr>
<td>70°</td>
<td>260</td>
</tr>
<tr>
<td>90°</td>
<td>240</td>
</tr>
<tr>
<td>100°</td>
<td>220</td>
</tr>
</tbody>
</table>

Water Cooled Models

<table>
<thead>
<tr>
<th>AMBIENT TEMP. (°F)</th>
<th>POUNDS OF ICE PER 24 HRS.</th>
</tr>
</thead>
<tbody>
<tr>
<td>50°</td>
<td>280</td>
</tr>
<tr>
<td>70°</td>
<td>260</td>
</tr>
<tr>
<td>90°</td>
<td>240</td>
</tr>
<tr>
<td>100°</td>
<td>220</td>
</tr>
</tbody>
</table>
### SPECIFICATIONS

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CONDENSER, Air Cooled</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>CONDENSER, Water Cooled</td>
<td></td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>COMPRESSOR 3/4 HP</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>FINISH, Hammerloid Grey</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>FINISH, Stainless Steel</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SHIPPING WEIGHT</td>
<td>380</td>
<td>380</td>
<td>385</td>
<td>385</td>
</tr>
</tbody>
</table>

**STANDARD ELECTRICALS**

- **MINIMUM WIRE SIZE**: 2 wire 12 gauge
- **TOTAL AMPERAGE**: 16.9 Amperes

**CAPACITY**: Refer to Production Chart

**STORAGE BIN**: (self-contained) 150 lbs.
- Stainless Steel Lined
- **DEPTH**: 24-1/2”
- **WIDTH**: 44-1/4”
- **HEIGHT**: (with legs) 45-1/4” to 46”
- **HEIGHT**: (without legs) 39-1/4”

![Diagram of ice machine with dimensions and labels on the sides and top.]
## SPECIFICATIONS

<table>
<thead>
<tr>
<th></th>
<th>Air Cooled</th>
<th>Water Cooled</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Water Pressure (minimum)</strong></td>
<td>20 pounds</td>
<td>Same</td>
</tr>
<tr>
<td><strong>Refrigerant Control</strong></td>
<td>Capillary Tube</td>
<td>Same</td>
</tr>
<tr>
<td><strong>Compressor 3/4 H.P.</strong></td>
<td>Copelaweld 115/60/1</td>
<td>Same</td>
</tr>
<tr>
<td><strong>Condenser</strong></td>
<td>Air Cooled</td>
<td>Water Cooled</td>
</tr>
<tr>
<td><strong>Refrigerant</strong></td>
<td>Refrigerant 12</td>
<td>Same</td>
</tr>
<tr>
<td><strong>Refrigerant Charge</strong></td>
<td>20 ounces</td>
<td>20 ounces</td>
</tr>
<tr>
<td><strong>Power Consumption</strong></td>
<td>17.25 Amperes</td>
<td>17 Amperes</td>
</tr>
<tr>
<td><strong>Cubes per Harvest</strong></td>
<td>102 Compact Cubes</td>
<td>Same</td>
</tr>
<tr>
<td><strong>Water Consumption to Produce Ice</strong></td>
<td>2 Gal. per hour</td>
<td>Same</td>
</tr>
</tbody>
</table>

### Dimensions

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Height - with 6” legs</strong></td>
<td>45-1/4”</td>
<td>45-1/4”</td>
</tr>
<tr>
<td><strong>Height - less 6” legs</strong></td>
<td>39-1/4”</td>
<td>39-1/4”</td>
</tr>
<tr>
<td><strong>Width</strong></td>
<td>44-1/4”</td>
<td>44-1/4”</td>
</tr>
<tr>
<td><strong>Depth</strong></td>
<td>24-1/2”</td>
<td>24-1/2”</td>
</tr>
</tbody>
</table>

### Weights

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Uncrated</strong></td>
<td>385 lbs.</td>
<td>385 lbs.</td>
</tr>
<tr>
<td><strong>Crated</strong></td>
<td>405 lbs.</td>
<td>405 lbs.</td>
</tr>
</tbody>
</table>
INSTALLATION

UNCRAFTING OF MACHINE

1. The complete machine comes in one crate. After the crate is removed, inspect for concealed damage. Remove the bottom skid by removing all bolts. Then cut all wires holding support packing from refrigerant line. Be sure the compressor is snug on mounts. Then check all refrigerant lines for rubbing or touching other surfaces. Also check for possible transportation damage.

2. Remove all service doors and panels.

3. Remove leg package in compartment base and install 4 legs in unit base sockets.

4. Remove protective shipping tape from bin door, freezer curtain.

5. Remove water strainer from storage package for installation in water supply line feeding unit.

6. Open electrical control box and prepare for hook up, use knock outs, cord connectors, etc. Then check unit name plate voltage against building source voltage and make sure they correspond. Caution — improper voltage supplied to units will void your warranty protection.

7. Make sure suction service valve on the condensing unit is fully back seated. Replace the valve cap after checking. All models are shipped with valve back seated.

8. Make sure that the flow of air is not impeded in any way over condenser on air-cooled models. Keep condenser clean. (Check and clean the condenser monthly.)

9. Operating room temperatures are minimum 50° F. and maximum 100° F.

10. Remove Warranty card and Users Manual from storage bin and wipe bin clean with damp cloth.

11. Fill out warranty card completely including model and serial numbers as taken from aluminum plate found behind front service panel and forward to Scotsman factory using self mailing card.

12. Level unit with adjustable legs, call authorized Scotsman distributor or dealer for proper installation, start up and check.
LOCATION OF THE ICE CUBE MACHINE

UNDER BAR INSTALLATIONS — Locate, if possible, so left end panel is accessible. Locate unit so proper circulation can be attained around the unit and behind it at least four inches. Provide plumbing and electrical connections so the unit can be moved out where the entire top hood can be removed and the unit can still be operated.

KITCHEN INSTALLATION — As a rule, the kitchen is not the most practical place to install an air-cooled condensing unit, as grease is almost always present and makes cleaning of the condensing unit difficult. Do not locate near range or steam table or other heating devices that may be used in the kitchen.

STOREROOM INSTALLATIONS — Be sure storeroom is of adequate size and properly ventilated. A small, poorly ventilated room will greatly impair the efficiency of the unit. The Storeroom must be kept above 50 degrees in the winter months.

BASEMENT INSTALLATIONS — Locate machine in the coolest place. Locate the machine in a dry place. Keep away from furnace and boiler room. Keep away from service chutes and runways, also coal or other dust of any kind. If the machine is set over a floor drain, block the machine up enough to eliminate any possible damage to the machine.

LOCATE THE MACHINE SO THAT IT CAN BE SERVICED WHEN NECESSARY. ALLOW AT LEAST FOUR INCHES OF SPACE AROUND THE MACHINE FOR CIRCULATING AIR.

IMPORTANT: ADJUST LEVELER LEGS. MACHINE MUST BE LEVEL.

ELECTRICAL CONNECTIONS AND CHARACTERISTICS

<table>
<thead>
<tr>
<th></th>
<th>Air Cooled</th>
<th>Water-cooled</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressor</td>
<td>14.0 Amperes</td>
<td>14.0 Amperes</td>
</tr>
<tr>
<td>Sump Motor</td>
<td>1.32 Amperes</td>
<td>1.32 Amperes</td>
</tr>
<tr>
<td>Fan-Air Cooled Models.</td>
<td>.75 Amperes</td>
<td>None</td>
</tr>
<tr>
<td>Spray Bar Motor</td>
<td>.6 Amperes</td>
<td>.6 Amperes</td>
</tr>
<tr>
<td><strong>TOTAL – FULL LOAD AMPERES</strong></td>
<td><strong>16.67 Amperes</strong></td>
<td><strong>15.92 Amperes</strong></td>
</tr>
</tbody>
</table>

This unit should be wired to a 20 Amp. circuit. Be certain that the Super Cubers are on their own circuit and individually fused. The maximum allowable voltage variation should not exceed 10 per cent of the nameplate rating even under starting conditions. Low voltage can cause erratic operation, and may be responsible for serious damage to the overload switches and motor windings.

All external wiring should conform with National State and local code requirements. Check the voltage on the line before connecting the machine.
ELECTRICAL CONNECTIONS

12 Gauge wire will be adequate for short runs. For runs exceeding 50 feet, go to next heavier gauge. NOTE: All Scotsman cubers require a neutral wire and a solid earth ground wire.

WATER SUPPLY AND DRAIN CONNECTIONS

WATER SUPPLY — Air Cooled Models

The recommended water supply line is 3/8” OD copper tubing for air-cooled units. Connect to a cold water supply line with regular plumbing fittings with a shut-off valve installed in an accessible place between supply line and machine. The water strainer supplied with the unit should be mounted with clean-out plug down. Locate the strainer next to the machine and the arrow in the direction of the flow.

A 3/8” male flare fitting is provided on right rear corner for convenience in hook up.

WATER SUPPLY — Water Cooled Models

Water cooled models have same inlet water supply as the air cooled models. An additional 5/8” condenser water drain is added, however.

When choosing the water supply for this cuber, consideration should be given to:
   A. Length of run.
   B. Water clarity and purity.
   C. Adequate supply pressures.

Since water is the most important single ingredient in producing ice, you cannot over emphasize the three items mentioned above. Low water pressure (below 20 pounds) may cause malfunction of the three way water valve. Water containing excessive minerals will tend to produce cloudy colored cubes and scale build up on parts in the water system.

Heavily chlorinated water can be controlled using charcoal or carbon filters.
WIRING DIAGRAM
Air Cooled
115/60/1

20 AMP FUSE MAX

LINE VOLTAGE
115/60/1

AGITATOR SUMP
MOT MOT
BK BK
BK BK

TERMINAL BOARD

RELAY

MASTER TOGGLE SWITCH

TIMER

HI PRESSURE CONTROL

TEMP CONTROL

EVAPORATOR

TEMPERATURE CONTROL-BIN

RELAY

COMPRESSOR TOGGLE SWITCH

RUN CAPACITOR

SOLENOID WATER VALVE

FUSITE

PROTECTOR (EXTERNAL)

STARTING CAPACITOR

CURRENT RELAY

FAN MOT

A19825-1

THIS UNIT MUST BE GROUNDED
INSTALLATION PRACTICE

Electrical Supply

Hand Disconnect Switch

Always Level Unit

Water Strainer Clean-Out Plug Down

Water Supply In

Hand Shut Off Valve

On Water Cooled Models
Run Separate Line to Condenser

Adjustable Leg Levelers

Open Trapped or Vented Drain. Recommended 1/4 inch Fall Per foot of run on drain lines.
FINAL CHECK LIST

1. Is the unit level? (IMPORTANT)

2. Have all electrical and piping connections been made?

3. Has the voltage been tested and checked against the nameplate rating?

4. Have the compressor hold-down bolts been checked to insure the compressor is snug to its mounting pads?

5. Is the water supply valve open and the electric power properly hooked up?

6. All masking tape removed from doors, panels and inner freezer curtain?

7. Is the unit clean? Has storage ben been wiped clean with cold water cloth?

8. Has the owner been given the operating manual, and has he been instructed on how to operate the machine?

9. Have the installation and warranty cards been filled out? Check for correct model and serial numbers from serial plate on unit then promptly mail card to factory.

10. Check all refrigerant and conuit lines to guard against vibrations and possible failure.

11. Is there 4” clearance behind and around unit for proper air circulation?

12. Is unit in a room where ambient temperatures are minimum 50° F. even in winter months?

13. Has water supply pressure been checked to insure at least a minimum pressure of 20 pounds?
1. Remove hood (top) service panel and lower front, right side service doors to facilitate start up and check out.

2. Make sure water supply is turned on, then check timer finishing clock in main control box making sure the micro switch roller is resting down in offset slot in the cam (harvest position). If adjustment is necessary, turn timer knob clockwise into harvest position.

3. Inspect components in electrical control box, check for loose or frayed wire, then turn both manual switches to “on” position. All cubers have two manual on-off switches. One is for motor compressor only during cleaning operation, one is master switch for complete unit.

4. When both switches are thrown “on”, water inlet solenoid will be energized allowing water to enter cuber, thru warm water tank, 3 way water valve and up into back side of freezer cup section. This will “fill” icemaker for the freezing cycle - Check operation of spray bar drive motor thru hood top panel. Spray bar motor should be running during harvest cycle.

5. Allow clock to carry unit through harvest cycle. This will be approximately three minutes. Dial pointer should be set on Number 3-1/2. After the compressor starts, turn the dial completely around and send it through another harvest cycle. Do this several times. This will completely flush out machine of any dust that may have accumulated in shipment.

6. After machine has been properly flushed, allow it to go into a freezing cycle - check for possible water leaks, check sump pump operation - should be running freely. Also note if jet tube operation is correct, and that none of the jets are plugged.

7. Time clock dial does not rotate at the end of the harvest cycle; it is started later by the cube size thermostat control located in the control box.

8. Freezing time will be approximately 20 minutes in a 70 degree ambient. (Longer if above, and shorter if below.) Average complete cycle time is 25 minutes.

9. Watch first cube harvest and check to make sure that plastic curtain sections have not been damaged in shipment. Also that curtains do not swing back into freezer and catch on spray bar.

10. Check size of cubes made: If too small, after a second cycle, adjust cube size control to lower or colder setting - until desired cube size is reached. Normal cube size is with a 1/4” depression in crown.

11. Check texture of cubes made: Partially cloudy cubes throughout suggest unit running short of water near end of freezing, or possibly an extremely bad water condition, which would indicate use of filtering or purifying equipment. Contact SCOTSMAN - Queen Products, Div., Ice Machine Service Department, Albert Lea, Minnesota, for further details.
INSTALLATION

12. With unit on harvest cycle, take a handful of cubes made and hold on storage bin thermostat cover. Should cut unit off at end of harvest cycle. Remove ice, unit should cut back on automatically in 3 or 4 minutes. Thermostat is factory set at 35 degrees out, 39 degrees in.

13. Install gauges and check head and back pressure: air-cooled models, head pressure after twenty minutes of freezing cycle at 70º ambient will be approximately 125 pounds PSI. The back pressure starts out at approximately 50 pounds PSI and gradually pulls down to approximately 4 pounds PSI just before harvest cycle. Higher ambients and dirty condenser will cause higher pressures. Water-cooled models have water regulating valves factory set at 135 pounds PSI: check reading and adjust if necessary. Back pressure will operate the same as on air-cooled models.

14. Remove gauges, replace control box cover and all service panels.

15. Instruct owner on how to operate and clean machine.

HARVEST CYCLE

At the end of the freezing cycle the time clock operated switch opens compressor, sump pump and fan motor circuit, and closes circuit to time clock motor, spray drive motor and solenoid operated inlet water valve. Inlet water pressure at bottom of hot water tank now forces heated water out the top of tank through warm water tubing and into back side of evaporator cup section. At the same time the surplus water from the preceding batch of ice cubes goes through three way water valve and off to drain. Water from the hot water tank flows into the rubber platen holding the evaporator cups and by conduction on back of cups causes the formed ice cubes to defrost or drop out. The platen-evaporator cavity is normally filled to the overflow level in 2 or 2-1/2 minutes. The amount of water running over the overflow pipe is controlled by the size of the flow control orifice and the length of the harvest time setting on the time clock past the overflow point. Over-flow water goes down the drain also.

Meanwhile, cubes released drop by gravity and are mechanically ejected thru curtained opening into ice storage bin by sprayer tube which is being actuated by drive motor. At the completion of harvest cycle, the micro-switch on the timer now drops points holding defrost components in cycle and switches to freezing cycle set of contacts. Timer completes harvest cycle when micro-switch roller lifts out of rear cam slot. Timer clock motor now stops and will not start again until cube size thermostat control closes once more. Electrically harvest cycle components cease, freezing cycle components start up. Chilled defrost water from the upper cavity now flows by gravity back through the three way water valve into freezer sump or reservoir pan. Here water is picked up by the water pump and continually recirculated through sprayer tube to produce the next batch of cubes.
HARVEST CYCLE – Water Circuit
FREZING CYCLE

As the freezing cycle starts, electrically the components operating are the compressor and fan motor, recirculating water pump and the sprayer tube drive motor.

The refrigerant circuit which equalized at about 50 pounds gauge during the “off” or harvest cycle, thru the capillary refrigerant control, now rises rapidly to 125 - 135 pounds head pressure. The suction or low side pressure starting at 50 pounds pulls down fairly quickly to about 25 pounds at which point the ice cubes are starting to form a thin shell in cube cups. Continuing from 25 pounds slowly on down towards the finished cube pressure of approximately 5 pounds takes an average of 20-25 minutes.

During this portion of the freezing cycle the electrical brain is the reverse acting, cube size thermostat. This thermostat electrically is holding the freezing cycle components “live”. When the ice cubes are about 3/4 formed, the decreasing suction pressure and temperature, activate the temperature sensing bulb of the reverse acting, cube size control, closing its contacts. This does not interrupt the freezing cycle, the closing of the cube size thermostat contacts electrically transfers the finishing of the freezing cycle to the finishing clock motor or timer as it is sometimes called. One full revolution of the timers dial is 12 minutes as is noted by the numerals on the dial however of the total 12 minutes on the timer dial, 3 minutes are used for the defrost or harvest cycle.

This means then that after the cube size contacts close they activate the timer motor. This control takes over and continues freezing cycle for another 9 minutes with timer dial now turning. When the 9 minutes are completed, an offset in the timer dial allows a micro switch with activating arm riding on that cam to drop into the slot electrically stopping the freezing cycle and starting the 3 minutes harvest cycle - The clock motor continues thru harvest cycles. A notch on the timer dial now lifts micro switch arm up on dial, electrically stopping harvest cycle and starts back into a new freezing cycle.
FREEZING CYCLE
Water & Refrigerant Circuit
<table>
<thead>
<tr>
<th>SYMPTOM</th>
<th>POSSIBLE CAUSE</th>
<th>SUGGESTED CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Irregular size cubes and some cloudy</td>
<td>Some jets plugged</td>
<td>Clean jets.</td>
</tr>
<tr>
<td></td>
<td>Shortage of water</td>
<td>See Shortage of Water.</td>
</tr>
<tr>
<td></td>
<td>Unit not level</td>
<td>Water overflowing air vent holes on low side burning cubes. Level as required.</td>
</tr>
<tr>
<td>Cubes too large</td>
<td>Cube size control turned too cold</td>
<td>Turn setting on cube size control dial towards warmer</td>
</tr>
<tr>
<td>Decreased ice capacity</td>
<td>Inefficient compressor</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td>Leaky water valve</td>
<td>Replace or repair.</td>
</tr>
<tr>
<td></td>
<td>Non-condensable gas in the system;</td>
<td>Purge the system.</td>
</tr>
<tr>
<td></td>
<td>Poor Air circulation or excessively hot location</td>
<td>Relocate the unit, or provide for ventilation by cutting openings.</td>
</tr>
<tr>
<td></td>
<td>Overcharge of refrigerant</td>
<td>Correct the charge. Purge off slowly.</td>
</tr>
<tr>
<td></td>
<td>Partially restricted cap tube</td>
<td>Purge &amp; replace charge and drier</td>
</tr>
<tr>
<td>Hole washed inside cube</td>
<td>Water over the top of the cube cups during harvest.</td>
<td>Level unit.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Poor harvests</th>
<th>Too short defrost time</th>
<th>Check and adjust harvest cycle. Timer should be set at 2-1/2.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Restriction in incoming water</td>
<td>Check water feed line strainer and flow reducing valve. To give greater water flow increasing defrost time.</td>
</tr>
<tr>
<td></td>
<td>Insufficient quantity of hot water</td>
<td>Cold ambient - must be 50° minimum faulty fan control on air cooled models.</td>
</tr>
<tr>
<td></td>
<td>Solenoid valve not opening the water valve</td>
<td>Solenoid binding or burned out. Replace.</td>
</tr>
<tr>
<td></td>
<td>Air vent holes in upper cube cups plugged</td>
<td>Clean out holes.</td>
</tr>
<tr>
<td>SYMPTOM</td>
<td>POSSIBLE CAUSE</td>
<td>SUGGESTED CORRECTION</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>---------------------------------------------</td>
<td>--------------------------------------------------</td>
</tr>
<tr>
<td>Unit will not run.</td>
<td>Blown fuse</td>
<td>Replace fuse &amp; check for cause of blown fuse.</td>
</tr>
<tr>
<td></td>
<td>Bin thermostat set too high</td>
<td>Adjust thermostat. Set between 35° out to 39° in.</td>
</tr>
<tr>
<td></td>
<td>Switch in Off position</td>
<td>Turn switch to On position.</td>
</tr>
<tr>
<td></td>
<td>Inoperative master switch</td>
<td>Replace switch</td>
</tr>
<tr>
<td></td>
<td>Timer contacts open</td>
<td>Replace timer micro-switch</td>
</tr>
<tr>
<td>Compressor cycles intermittently</td>
<td>Low voltage</td>
<td>Check circuit for overloading.</td>
</tr>
<tr>
<td></td>
<td>Dirty condenser</td>
<td>Check voltage at the supply to the building. If low, contact the power company.</td>
</tr>
<tr>
<td></td>
<td>Air circulation blocked</td>
<td>Clean with vacuum cleaner, air or stiff brush. (Do NOT use wire brush.)</td>
</tr>
<tr>
<td></td>
<td>Inoperative condenser fan motor</td>
<td>Allow sufficient air space all around unit.</td>
</tr>
<tr>
<td></td>
<td>Non-condensable gases in system.</td>
<td>Check to see if defective. If defective, replace.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Purge the system.</td>
</tr>
<tr>
<td>Cubes too small</td>
<td>Cube size control set too high</td>
<td>Lower the setting. Turn towards colder.</td>
</tr>
<tr>
<td></td>
<td>Moisture in system</td>
<td>Same as above.</td>
</tr>
<tr>
<td></td>
<td>Shortage of water</td>
<td>See remedies for shortage of water.</td>
</tr>
<tr>
<td></td>
<td>Shortage of refrigerant</td>
<td>Check for leaks and recharge.</td>
</tr>
<tr>
<td>Cloudy cubes</td>
<td>Shortage of water</td>
<td>See remedies for shortage of water.</td>
</tr>
<tr>
<td></td>
<td>Dirty water supply</td>
<td>Use water softener or water filter.</td>
</tr>
<tr>
<td></td>
<td>Restricted drain on pump</td>
<td>Clean pump strainer.</td>
</tr>
<tr>
<td></td>
<td>Accumulated impurities</td>
<td>Use SCOTSMAN Ice Machine Cleaner</td>
</tr>
<tr>
<td>Shortage of water</td>
<td>Water spraying out through curtains</td>
<td>Replace broken curtains if any broken.</td>
</tr>
<tr>
<td></td>
<td>Three-Way water valve leaking</td>
<td>Check the valve for foreign matter.</td>
</tr>
<tr>
<td></td>
<td>Water entering hot water tank too slowly</td>
<td>Check valve seats and replace if necessary.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check pressure at source - 20 lb. required. Dirt in solenoid and flow control - blow out.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Partial restrictions in water strainer.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Clean Strainer.</td>
</tr>
</tbody>
</table>
SUMP PUMP ASSEMBLY
PART NO. 12-1532-1

1. 12-1532-51 Motor only
2. 12-1532-57 Water Seal
3. 12-1532-58 Impeller
4. 12-1532-60 O-Ring
5. 12-1532-61 Outlet Housing
6. 12-1532-62 Wing Nuts

REPLACING SEAL ON GPJPS UNITS

1. Remove Wing nuts on housing, remove housing.
2. Remove impeller by holding impeller down and backing off impeller nut.
3. Remove the 4 No. 8-32 studs holding pump base to mounting plate.
4. Lift base off plate. Seal will slide off at same time.
5. Remove ceramic seal part and rubber cup from base plate.
6. Install new ceramic part and cup in base. Make sure cup does not "roll" and that ceramic is in firmly. Be careful not to scratch ceramic face.
7. Re-assemble base to mounting plate with the 4 studs, keeping motor shaft centered in ceramic.
8. Lightly lubricate "O" ring in carbon seal member. Use a nonpetroleum base lubricant. Do not use motor oil or 3 in one oil. This has deteriorating effect on the plastic.
9. Carefully slide carbon seal member down shaft until face contacts ceramic seal. Drop spring over shaft.
10. Engage tip of spring in slot on back of carbon. Hold motor shaft stationary and rotate spring and carbon member until top spring tip is directly on opposite side of shaft from flat.
11. Put impeller on shaft. Spring tip should engage slot in bottom of impeller to provide drive for seal.
12. Hold impeller flat against base plate. Screw on impeller nut until tips on bottom of nut touch tips of impeller hub. Back off slightly until impeller snaps up, the tips of impeller locating between the tips of the nut. This prevents impeller from backing off shaft, and automatically provides clearance between impeller and base plate.
13. Replace pump housing, making sure "O" ring is in position on base plate.
14. Replace 4 Wing nuts.
2. 11-365  Head Pressure Control — Air Cooled Only
2. 11-357  Head Pressure Control — Water Cooled Only
3. 11-353  Bin Thermostat
6. 12-419  Relay
9. 12-426-1  Switches
10. 13-124  Grommet
11. 11-345  Cube Size Thermostat
12. 12-1598  Complete Cycle Relay
16. A-21038-1  Timer
19. 12-813  Terminal Block
CASE PARTS

1. 8-522 Leg Levelers
2. A-15803 Leg
3. S-6840 Side Door
4. A-8739 Back Door
5. A-5862 Rear Moulding Strip
6. A-19852 Hood (less doors)
7. A-7676 Top Door
8. A-15559 Sliding Door
9. 3-640 Door Glide
10. 2-1616 Door Catch
11. A-16208 Door Track
12. A-19520 Case Ass’y (less doors)
13. A-15866 Front Door
14. A-5863 Moulding Strip
15. 15-324 Plastic Insert - per foot
16. 15-156 Emblem
17. 3-271 Speed Nuts
18. 3-1507 "U" Type speed nuts 18/unit*
19. 3-1419-7 Screws for 3-1507*
20. 2-1736 Cable Stop*
21. 3-1276 Wing Screw*

* Not Shown

Add letter "S" to parts for stainless steel finish
MOTOR COMPRESSOR
Air and Water
115/60/1  3500 RPM

*On base — not shown.

1. 18-2430  Compressor Only Copelaweld
    Model RSL2-0075-1AA
2. 18-2400-25  Compressor Overload
   18-2410  Relay
   18-2420  Capacitor - Start
3. 18-2201-30  Suction Valve
   *18-1902-17  Capacitor - Run
   18-2300-29  Service Valve Seal

1/2" flare fitting
3/8" DISCHARGE CONNECTION COPPER TUBE
WATER VALVE ASSEMBLY
A- 17954-1

1. 13-617-2 O-Ring
2. A-17937 Valve Cap Bottom
3. 2-1545 Spring
4. 13-617-1 O-Ring
5. A-17942 Lower Plunger Rod
6. 3-1403-6 Screws (6)
7. A-17953 Valve Top Cover
8. 3-1506-1 Screw
9. A-17941 Upper Plunger
10. 13-606 Upper Diaphragm
11. A-18312 Diaphragm Cover
12. A-17947 Valve Body
Complete Freezer in crate, less item No. 1, 2, 3.

A-22440-2
FREEZER ASSEMBLY

1. A-16238 Warm water tube
2. 2-1672 Plastic Inner Pan
3. A-18361 Spray Bar, Complete
4. A-19508 Jet Bearing Shaft
5. 2-433 O-Ring
6. 3-1403-31 Screw 16/unit
7. 3-1406-6 Nut 16/unit
8. 3-1417-5 Washer 16/unit
9. A-5839 Bolt Reinforcement Plate 8/unit

Water to Spray Bar from Sump Pump

Warm water in from 3 Way Valve

Water out to Sump Pump
DRIVE LINKAGE AND SPRAY BAR

1. A-23390-1 Drive Motor
2. 3-290 Cotter Key
3. A-6084 Drive Shaft
4. S-6900 Drive Arm
5. S-7315 Rubber Covers
6. A-18361 Spray Bar, Complete
7. 2-433 "O" Ring
9. 2-1803-1 Jets 10/units
10. 12-675-25 Fan Blade
11. 13-653 Rubber Spray Bar Tips

Note: Left Hand Thread

NOTE:
10 Jets are threaded and removable. Jets in end pieces are drilled holes, one of which is at a 20° angle.
FUNCTIONAL PARTS DESCRIPTION

11-365  Fan cycle - head pressure control  
        Robert Shaw No. A P 20-1066  
        120 lb. 140 lb. Range  
        Automatic reset - SPST Nonadjustable

11-353  Bin Thermostat  
        Cutler Hammer No 9530 N 213  
        Cut Off 35° cut in 39°  
        Adjustable calibrate for altitude over 2000 ft.

11-357  High pressure Cut off – Water Cooled models  
        Robert Shaw No. A P 21-2048  
        Control opens 190 lb. P.S.I.  
        Manual re-set - Adjustable

12-419  Relay - (by passes thermostat during freezing cycle)  
        Potter - Brumfield No. PR5AY  
        115/60/1 - SPDT Rated 25 amps

11-345  Cube size thermostat  
        Ranco A11-377  
        Reverse acting, closes on temperature  
        Decrease - Has adjustment dial

12-1598  Relay 115/60/1  
         Ameco or Potter Bumfield  
         3 PDT No. KU-14A-15  
         Holds cuber drive motor thru Harvest cycle

18-354  Water cooled condenser W.C. models only  
        Halstead-Mitchell No. EL-75

12-1532-1 Water recirculating, sump pump  
         Hartell Inc.  
         3000 RPM - shaded pole, thermally  
         protected motor - 1/25 H.P. 115/60/1

18-2430 Motor compressor 115/60/1  
       Copeland refrigeration - Copelaweld RSL2-0075-1AA  
       2 Pole, 3500 RPM Hermetic for use with refrigerant R-12

A-21038-1 Finishing Clock or Timer  
        2-1721-51  Knob assembly  
        2-1721-50  Micro switch.

12-1434-1 Water inlet solenoid  
         Detroit Controls Corp. No. S-30-A  
         115/60/1 coil - Nylon body  
         1/4” MPT inlet & outlet No flow control.  
         Also American Standard Control No. SSV-20206

18-1902-17 Running Capacitor  
         Copeland Refrigeration No. 014-0001-00  
         10 Microfarad rating
SERVICE – COMPLETE UNIT

ALL STEPS LISTED BELOW SHOULD ONLY BE STARTED WHEN WATER AND ELECTRICAL SUPPLY ARE OFF TO PREVENT ACCIDENTS.

To remove cabinet top or hood.

1. Remove two back end screws in rear moulding strip.
2. Pull out black insert tape concealing screws.
3. Remove balance of screws in moulding strips.
4. Lift hood straight up.

To remove Sump Pump.

1. Remove lower right side service panel.
2. Disconnect hose clamp on goose neck.
3. Remove electrical lead to control box.
4. Remove 2 screws in pump mounting bracket.

To remove Drive motor

1. Remove hood top panel.
2. Disconnect electrical cord connectors from motor coil.
3. Reach in through curtained opening and remove drive fork from drive shaft attached to motor. Note drive fork has left hand thread.
4. Remove 4 screws holding drive motor to freezer dome and pull drive motor shaft out.

To remove the Jet Tube assembly

1. Reach in through storage bin sliding door and remove two brass thumb screws holding plastic curtain closed.
2. Open curtain on hinge and reach hand into opening, feeling for spray bar.
3. Follow spray bar to center hub, turn spray bar so one end points towards curtain opening. Now lift straight up on spray bar and out, after spray bar comes off center hub.

To remove Three Way Water Valve

1. Remove lower front right side service door.
2. Remove all hose clamps to water valve.
3. Remove upper water line connection to elbow on top valve housing.
4. Loosen two nut and bolt assemblies holding valve to mounting bracket. Water valve now drops free.
5. Replace in reverse of above.

To replace Storage Bin Door

1. Lift door up and slide back as you normally would to remove ice from bin.
2. Remove screw at center rear edge of door where it is attached to lanyard.
3. Pull door straight out.
4. Install repaired or new door in reverse of step number 2 above.
MAINTENANCE INSTRUCTION FOR SCOTSMAN SUPER CUBERS

THE FOLLOWING MAINTENANCE SHOULD BE SCHEDULED EACH (6) SIX MONTHS ON ALL SCOTSMAN SUPER CUBERS. CALL YOUR AUTHORIZED SCOTSMAN SERVICE DEPARTMENT.

1. Clean air-cooled condenser; This is to be done frequently with the machine shut off.
2. Clean water system and evaporator, sump tank and screen, using Scotsman Ice Machine Cleaner or equivalent.
3. Remove jet tube and manually clean jets by unscrewing jets.
4. Check curtain assembly.
5. Tighten all electrical connections.
6. Tighten all bolts.
7. Check water supply. Check water pressure flow through flow control. Clean water strainer.
8. Oil jet tubes drive motor three (3) places. Use SAE 20 oil - 3 oil cups.
9. Oil Condenser fan motor. Punch sealed cap or remove screws where possible.
10. Check for refrigeration leaks with halide torch.
11. Check for water leaks. Tighten drain line connections.
12. Check size and condition of cubes. Adjust as required. See Service Analysis Section.
13. Check bin thermostat setting. Factory set at 350° out, 39° in.

PROCEDURE FOR USE OF SCOTSMAN ICE MACHINE CLEANER

1. Remove lower front access door.
2. Locate control box with time clock knob protruding thru cover.
3. Put unit through a harvest cycle manually. This may be done by turning time clock knob clockwise until a loud snap is heard.
4. Let unit finish cube harvest cycle and start into freezing cycle. This will be approximately 5 minutes after the loud snap in Step No. 3 is heard. At this time turn the compressor switch off, the lower of the two switches in the control box.
5. Locate the sump reservoir which is in the storage bin area and directly behind the ice discharge chute. This discharge chute is covered by a series of white plastic curtains which are free to swing out into the storage bin. Pour 4 ounces (half bottle) of “Scotsman Ice Machine Cleaner” into the sump reservoir.
6. Let unit operate normally for 10-15 minutes into the freezing cycle. No ice will be made because the motor compressor is not in operation.
7. At the end of this time put the unit through 2 or 3 harvest cycles manually to allow fresh make up water to clean out remaining solution. Each time waiting approximately 5 minutes after the loud snap until the next harvest cycle is done manually.
8. Turn the compressor switch back on.
9. Check each new batch of cubes until they are clear and until acid taste has been removed from cubes.
10. Put hot water in storage bin to melt the cubes and thereby clean the drains with the same solution that has just cleaned the unit.
11. Use a damp cloth to wipe off curtains and inside of storage bin.
12. Replace lower front access door.
13. Unit is now ready for continued automatic operation.